

Oil Pan Plug Rethreading Set



Instructions (works on or off the vehicle):

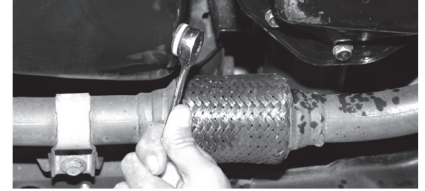
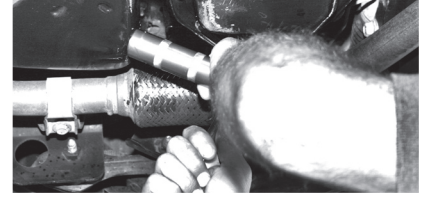
1. **DRILL** – Attach the piloted drill bit into a 3/8" drill. In tight situations a right angle drill works best. Drill out the damaged pan plug hole.
2. **TAP** – Insert end of the tap into the hole. Compress the spring-loaded tap holder onto the rim of the hole.

IMPORTANT: The top of the tap holder must be flush against the rim of the hole to maintain the tap in a perpendicular position with the hole. Turn the tap holder with a 3/8" ratchet to tap the hole. Maintain hand pressure on the tap holder to ensure it is flush with the hole rim. The spring loaded tap will automatically feed into the hole. Use the round alignment adapter (counter bored end facing the hole) when the handle will not fit flush against the gasket surface.

3. **FLUSH HOLE** – With the plug out, pour a quart of oil into the engine to flush out shavings. Residual shavings will be strained from the engine by the oil pump screen.
4. **INSTALL PLUG** – Screw in the magnetic plug with gasket.

NOTE: A few oil pans come with a hardened steel pan plug hole. This tool will not work on the hardened steel pans.

In some cases there is not enough clearance to use this tool. Check to see that the tap holder will fit in the space available before drilling.



158850.94 Printed in U.S.A.

Order 58650 Set of 5 Replacement Magnetic Plugs